



“K” SERIES DRYWALL FRAMES

DESCRIPTION

- 3 Piece (Knock-down) frames for 1-3/4” (45) bevelled Hollow Metal or Wood Doors, designed for easy and rigid installation in any of the following ways:
 - (A) **SERIES DW 350K** A 3 piece knock down frame for installation in Dry Wall partitions after the wall has been erected. Suitable for 2-1/2” (64) Metal or 2”x 3” (38 x64) Wood Studs with 1/2” (13) Dry Wall each side. Also, may be field assembled for 1-piece installation as the wall is being built.
 - (B) **SERIES DW 462K 350K** A 3 piece knock down frame for installation in Dry Wall partitions after the wall has been erected. Suitable for 3-5/8” (92) Metal or 2”x 4” (38 x92) Wood Studs with 1/2” (13) Dry Wall each side. Also, may be field assembled for 1-piece installation as the wall is being built.
 - (C) **SERIES DW 487K** A 3 piece knock down frame for installation in Dry Wall partitions after the wall has been erected. Suitable for 3-5/8” (92) Metal or 2”x 4” (38 x92) Wood Studs with 5/8”(13) Dry Wall each side. Also, may be field assembled for 1-piece installation as the wall is being built. May also be used with 2-1/2” (64) Metal or 2” x 3” (51 x 76) Wood Studs with single layer of 1/2” (3) and 5/8” (16) Dry Wall each side.
 - (D) **SERIES DW 525K** A 3 piece knock down frame for installation in Dry Wall partitions after the wall has been erected. Suitable for 3-5/8” (92) Metal or 2”x 4” (38 x92) Wood Studs with 1/2”(13) Dry Wall each side and double layer 1/2” (13) Dry Wall one side. When required a Resilient clip may be used in place of one layer of 1/2” (13) Dry Wall.
 - (E) **SERIES DW 675K** A 3 piece knock down frame for installation in Dry Wall partitions after the wall has been erected. Suitable for 2” x 6” (38 x 140) Wood Studs with 5/8” (16) Dry Wall each side. Also, may be field assembled for 1-piece installation as the wall is being built.

MATERIAL :

- 18 ga. 0.045” (1.2) Galvanized Steel, passivated for easy paint application.

HINGE JAMB:

- Prepared for 1-1/2 pairs of 4-1/2” x 4” (114 x 102) Templates Hinges – Regular Weight 0.134”(3.4) thickness with “dimples” that can be removed (grinding) for use with Heavy Weight Hinges 0.180” (4.57mm) thickness. Hinges not included.
- Welded in Tension Anchor (top) and Strap Anchors (middle and bottom).

STRIKE JAMB:

- Prepared by ANSI-A 115.1 – 1-1/4” x 4-7/8” (32 x 124) Strike Assembly. Strike Plate not included.
- Prepared for 3 Rubber Silencers – Type 64. Not include from manufacturer, included from distributor.
- Welded in Tension Anchor (top) and Strap Anchors (middle and bottom).

HEAD

- Fire Rate Frame Headers must be properly reinforced for Surface Mounted Closers.



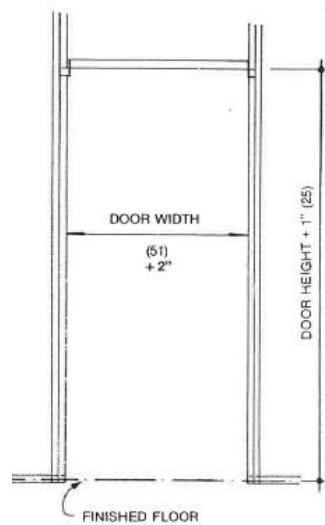
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ANCHORS

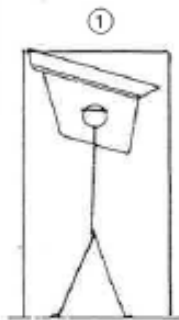
- See HINGE JAMB and STRIKE JAMB details above.

FIRE LABELLING:

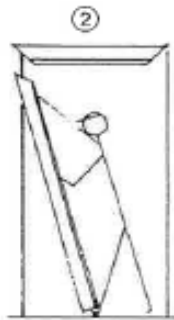
- Supplied with an Embossed 3/4 Hour to 1-1/2 Hour Fire Label for single and double frames in Drywall and Masonry installation. 3 Hour Fire Label (except 350K) available for Masonry installation only. Maximum size for single doors – 3'8" x 7.0" (1118 x 2134) and for Double doors – 6'0" x 7.0" (1829 x 2134).



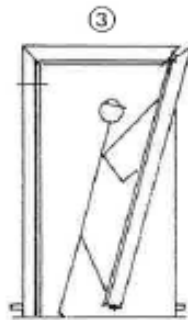
INSTALLATION DETAILS



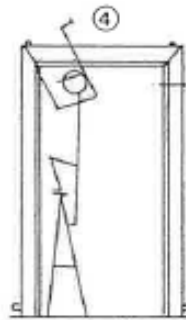
1
Install header.



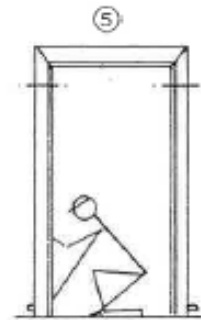
2
Install hinge jamb. Ensure tabs on jamb are located through slots in header.



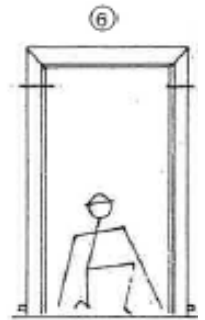
3
Install strike jamb in same manner as hinge jamb.



4
Pull down header and secure by bending over the jamb tabs.



5
Plumb hinge jamb, adjust tension anchor and secure strap and base anchors to studs.



6
Adjust strike jamb and head size. Square and adjust tension anchor. Secure strap and base anchors to studs.